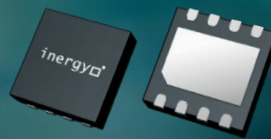




## iT8500E

Datasheet Rev. 0.6



## Digital Single-Phase BLDC Motor Driver

### Description

The iT8500E is a single-phase, brushless DC motor driver. It is composed of Hall sensor, MOSFET, gate driver and control logic which can provide minimal components of total BOM to save the total cost and space.

The iT8500E provides various parameters to tune motor efficiently and quickly, ex. Poles, Lead Angle, Target Speed and PWM Duty ...etc. All the parameters shall be set via inergy's software tool "INGUI".

The iT8500E is equipped TSD, OCP, OVP, UVP, and Rotor Locked Protections.

#### Power & Input

- Wide voltage range: 3.2~18 V
- Continuous current output : up to 0.6A
- Supports VSP (0~3.3 V) and PWM (100~100 KHz) input
- Embedded high-sensitivity Hall Sensor : +/-15G (support external Hall Sensor)
- Programmable FG/RD diagnostics outputs

#### Advanced Control

- Soft Start & Kick Start mechanisms
- Open Loop / Close Loop control
- ZCD for Anti-BEMF improvement
- Quick start with acceleration / deceleration slope selectable
- Programmable lead / lag angle setting

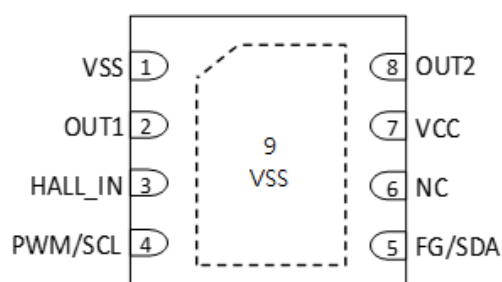
#### Protections

- Multi-fault protection : OCP, SCP, OVP, UVP, TSD
- Programmable current limitation
- Programmable rotor locked detection and recovery time

#### Intelligent GUI

- Visual development environment : inergy GUI tool for rapid parameter tuning
- 4-points flexible speed curve setting
- 16-point editable driving waveform

## 1. Pin Assignments



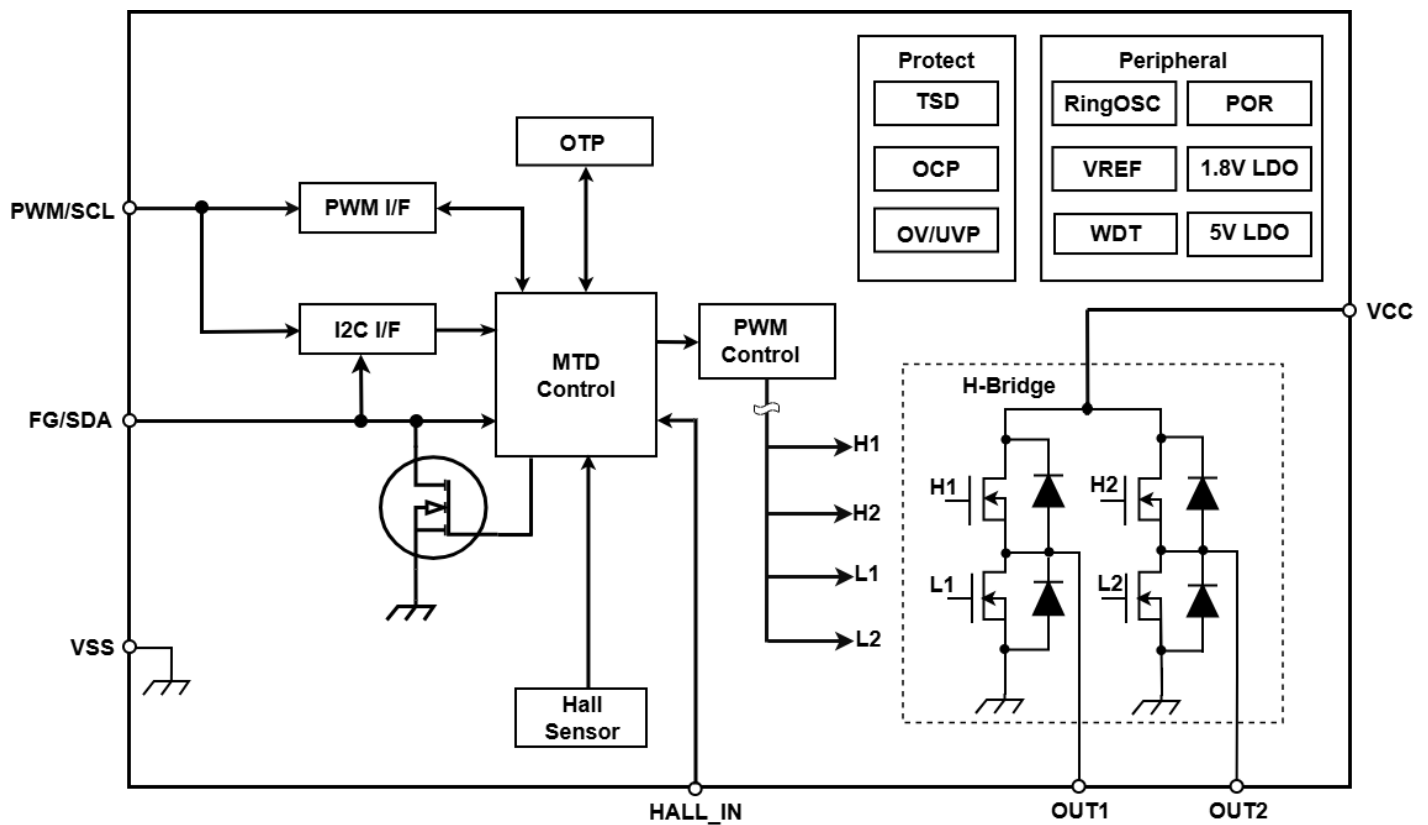
## 2. Marking Information

| Ordering Code | Marking                                                                                                                        |
|---------------|--------------------------------------------------------------------------------------------------------------------------------|
| iT8500E       | <div> <div> iNERGY<br/>8500XXX<br/>□□-YYYY<br/>● </div> <div> X: Date code<br/>Y: Checksum<br/>□□: Internal code </div> </div> |

## 3. Pin Definitions

| Pin No. | Symbol  | Description                   |
|---------|---------|-------------------------------|
| 1       | VSS     | Ground pin                    |
| 2       | OUT1    | Driving motor output          |
| 3       | HALL_IN | External hall IC signal input |
| 4       | PWM/SCL | Direct PWM input/ SCL         |
| 5       | FG/SDA  | Speed signal output / SDA     |
| 6       | NC      | No connection                 |
| 7       | VCC     | Power supply pin              |
| 8       | OUT2    | Driving motor output          |
| 9       | VSS     | Ground pin (Exposed PAD)      |

## 4. Block Diagram



## 5. Absolute Maximum Ratings

Absolute maximum ratings indicate sustained limits beyond which damage to the device may occur. All voltage parameters are absolute voltages referenced to VSS (GND), all currents are defined positive into any lead. The thermal resistance and power dissipation ratings are measured under board mounted and still air conditions.

| Symbol               | Parameter                                            | Min. | Max. | Unit   |
|----------------------|------------------------------------------------------|------|------|--------|
| V <sub>CC</sub>      | Supply Voltage                                       | -0.3 | 22   | V      |
| I <sub>Opeak</sub>   | Output Peak Current                                  | -    | 1.2  | A      |
| I <sub>O</sub>       | Output Current(Continuous)                           | -    | 0.6  | A      |
| P <sub>D</sub>       | Package power dissipation @ T <sub>A</sub> ≤ + 25 °C | -    | 2.5  | W      |
| V <sub>PWM</sub>     | PWM/SCL signal input voltage                         | -0.3 | 6    | V      |
| V <sub>FG</sub>      | FG/Alarm/RD signal output voltage                    | -0.3 | 18   | V      |
| I <sub>FG</sub>      | FG/Alarm/RD signal sink current                      | -    | 10   | mA     |
| V <sub>HALL_IN</sub> | HALL_IN signal input voltage                         | -0.3 | 6    | V      |
| R <sub>thJA</sub>    | Thermal resistance, junction to ambient              | -    | 50   | °C / W |
| T <sub>J</sub>       | Junction temperature                                 | -    | 150  | °C     |
| T <sub>S</sub>       | Storage temperature                                  | -55  | 150  |        |
| T <sub>L</sub>       | Lead temperature (soldering 10 seconds)              | -    | 260  |        |

## 6. Recommended Operating Conditions

| Symbol               | Parameter                | Min. | Max. | Unit |
|----------------------|--------------------------|------|------|------|
| V <sub>CC</sub>      | Operating supply voltage | 3.5  | 18   | V    |
| V <sub>PWM</sub>     | PWM input voltage        | -0.3 | 5.5  | V    |
| V <sub>FG</sub>      | FG output voltage        | -0.3 | 16   | V    |
| V <sub>HALL_IN</sub> | HALL_IN input voltage    | -0.3 | 5.5  | V    |
| D <sub>PWM</sub>     | Duty of PWM input        | 0    | 100  | %    |
| F <sub>PWMIN</sub>   | Frequency of PWM input   | 100  | 100K | Hz   |
| T <sub>A</sub>       | Ambient temperature (*1) | - 40 | 85   | °C   |

\*Note : Please do not exceed T<sub>J</sub> limitation

## 7. Electrical Characteristics

$V_{CC}=12V$ ,  $T_A = 25\text{ }^{\circ}C$ , unless otherwise specified.

| Symbol          | Parameter                               | Conditions                        | Min. | Typ.    | Max  | Unit       |
|-----------------|-----------------------------------------|-----------------------------------|------|---------|------|------------|
| $I_{CC}$        | Circuit Current                         | $V_{CC}=12V$                      |      | 6       |      | mA         |
| $I_{DDQ}$       | Power saving mode current               | $V_{CC}=12V$                      |      | 85      |      | uA         |
| $TH_{PG}$       | Vcc power good threshold                |                                   | -15% | 2.25    | +15% | V          |
| $HYS_{PG}$      | Vcc power good hysteresis               |                                   |      | 0.1     |      | V          |
| $TH_{PreOVP}$   | Vcc PreOVP threshold                    | GUI setting 19.5V                 |      | 19.5    |      | V          |
|                 |                                         | GUI setting 21.5V                 |      | 21.5    |      | V          |
| $HYS_{PreOVP}$  | Vcc Pre-over voltage hysteresis         |                                   |      | 1       |      | V          |
| $TH_{OVP}$      | Vcc OVP threshold                       | GUI setting 24V                   |      | 24      |      | V          |
| $HYS_{ovp}$     | Vcc OVP hysteresis                      |                                   |      | 1       |      | V          |
| $TH_{uv}$       | Vcc under voltage threshold             |                                   |      | 8       |      | V          |
| $HYS_{uv}$      | Vcc under voltage hysteresis            |                                   |      | 1       |      | V          |
| $V_{PWMH}$      | PWM input high voltage                  |                                   | 2.0  |         | 5.5  | V          |
| $V_{PWML}$      | PWM input low voltage                   |                                   | -0.3 |         | 1.4  |            |
| $F_{PWM}$       | PWM input frequency                     |                                   | 0.1  |         | 100  | kHz        |
| $R_{PWM\_UP}$   | PWM input internal pull-up resistance   |                                   |      | 20      |      | k $\Omega$ |
| $R_{PWM\_DOWN}$ | PWM input internal pull-down resistance |                                   |      | 400     |      | k $\Omega$ |
| $R_{on}$        | High side + Low side resistance         | $I_O=0.5A / V_{CC}=12V$           |      | 0.9     |      | $\Omega$   |
| $R_{FG}$        | Internal resistance of FG               | $I_{FG}=10mA$                     |      | 20      |      | $\Omega$   |
| $V_{FGL}$       | FG low level voltage                    | $I=10mA$                          |      |         | 0.3  | V          |
| $I_{oc}$        | Over current threshold                  |                                   |      |         | 1.2  | A          |
| $I_{lim}$       | Output current limit range              | 0.2A / step                       | 0.2  |         | 1.2  | A          |
| $F_{PWM}$       | PWM output frequency                    | GUI setting 25KHz                 | -5%  | 25      | +5%  | kHz        |
|                 |                                         | GUI setting 50KHz                 | -5%  | 50      | +5%  |            |
| $LA$            | Lead Angle                              | GUI setting                       | -90  |         | +90  | $^{\circ}$ |
| $T_{lodd}$      | Lockout detect time                     | GUI setting<br>Bypass/0.25/0.5sec | -5%  | setting | +5%  | sec        |
| $T_{lodr}$      | Lock recovery time                      | GUI setting<br>0/1.5/3/6sec       | -5%  | setting | +5%  | sec        |
| $B_{OP}$        | Operate magnetic field                  |                                   |      | 15      |      | Gauss      |
| $B_{RP}$        | Release magnetic field                  |                                   |      | -15     |      | Gauss      |
| $B_{HYS}$       | magnetic field hysteresis               | $ B_{OP} - B_{RP} $               |      | 30      |      | Gauss      |

## 7. Electrical Characteristics(cont.)

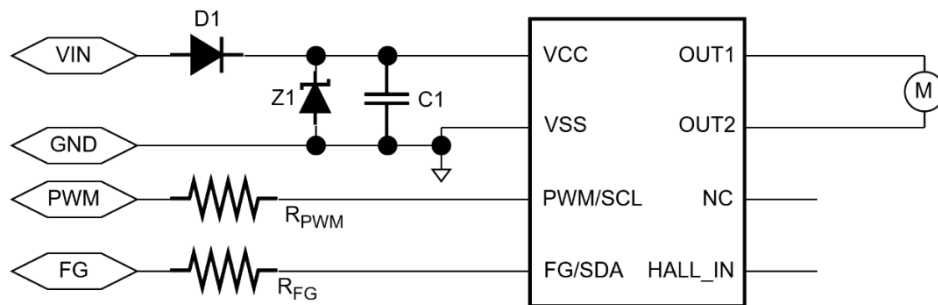
$V_{CC}=12V$ ,  $T_A = 25\text{ }^{\circ}C$ , unless otherwise specified.

| Symbol                                                                    | Parameter                   | Conditions         | Min. | Typ. | Max | Unit |
|---------------------------------------------------------------------------|-----------------------------|--------------------|------|------|-----|------|
| GUI setting TSD 1 : Thermal shutdown (Error) =150°C + Thermal alarm 100°C |                             |                    |      |      |     |      |
| TH <sub>tsd</sub>                                                         | Thermal shutdown threshold  | GUI setting 150 °C | 140  | 150  | 160 | °C   |
| HYS <sub>tsd</sub>                                                        | Thermal shutdown hysteresis |                    |      | 50   |     | °C   |
| TH <sub>tam</sub>                                                         | Thermal alarm threshold     | GUI setting 100 °C | 90   | 100  | 110 | °C   |
| HYS <sub>tam</sub>                                                        | Thermal alarm hysteresis    |                    |      | 25   |     | °C   |
| GUI setting TSD 2 : Thermal shutdown (Error) =175°C + Thermal alarm 125°C |                             |                    |      |      |     |      |
| HYS <sub>tsd</sub>                                                        | Thermal shutdown hysteresis | GUI setting 175 °C | 165  | 175  | 185 | °C   |
| HYS <sub>tsd</sub>                                                        | Thermal shutdown hysteresis |                    |      | 50   |     | °C   |
| TH <sub>tam</sub>                                                         | Thermal alarm threshold     | GUI setting 125 °C | 115  | 125  | 135 | °C   |
| HYS <sub>tam</sub>                                                        | Thermal alarm hysteresis    |                    |      | 25   |     | °C   |

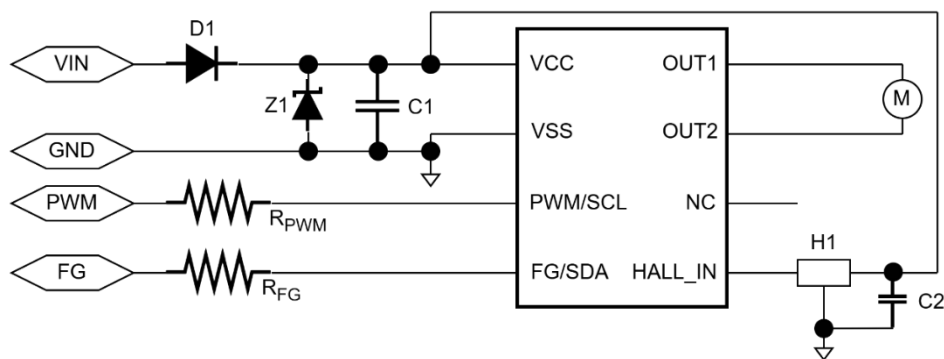
\*Note : TSD shutdown or alarm protection can be set to be turned on or off by the user.

## 8. Application Circuit

### <Use internal Hall sensor>



### <Use external Hall sensor>



Note :

1. C1 must be placed to VCC / VSS pins as close as possible, suggest at least **2.2uF/25V**.
2. Z1 is essential for protection at hot plug or some strictly operating conditions. **16~18V TVS** is preferred.
3.  $R_{PWM} = 1K \sim 1.2K\Omega$  and  $R_{FG} = 47 \sim 100\Omega$  for the system ESD/EFT improvement.
4. D1 suggest to use **Schottky diode** with **2A/20~40V** spec.

## 9. Application Information

### General Description

The iT8500E is a single-phase brushless DC (BLDC) motor driver with integrated power MOSFETs and a Hall-effect sensor.

It provides comprehensive protection features, including over-voltage, under-voltage, over-current, over-temperature.

### VCC Power Good

The VCC Power Good signal is asserted when VCC exceeds 2.5 V. The Power Good signal is deasserted when VCC falls below 2.3 V.

### Under-Voltage Lockout (UVLO)

If VCC falls below the under-voltage lockout (UVLO) threshold voltage at any time, all internal circuitry is disabled and the internal logic is reset. Normal operation resumes automatically when VCC rises above the UVLO threshold.

### Speed Control

Speed control can be achieved through a PWM input signal and can be configured to use either PWM duty cycle control or VSP analog voltage control.

The device is controlled through a pulse-width modulation (PWM) input interface that is compatible with industry-standard devices. The IC detects the duty cycle of the PWM input signal and linearly controls the H-bridge output duty cycle. As the input duty cycle increases, the fan speed increases proportionally.

The PWM input supports a wide frequency range from 100 Hz to 100 kHz, while the output switching frequency remains constant.

### Speed Acceleration Slope (ACC)

The rotor acceleration time (ACC) is programmable to 2.66 s, 5.33 s, 7.98 s, or 10.64 s.

### Speed Deceleration Slope (DEC)

The rotor deceleration time (DEC) is programmable to 2.66 s, 5.33 s, 7.98 s, or 10.64 s.

### Rotor Speed Indication (FG)

The device outputs the Hall sensor detection signal to the FG pin as a speed indication signal.

The FG output frequency can be configured to 0.5×, 1.0×, or 2.0× the frequency of the internal Hall sensor signal.

The FG pin is an open-drain output and requires an external pull-up resistor in the application circuit.

The FG/RD output waveform is illustrated in Figure 1.

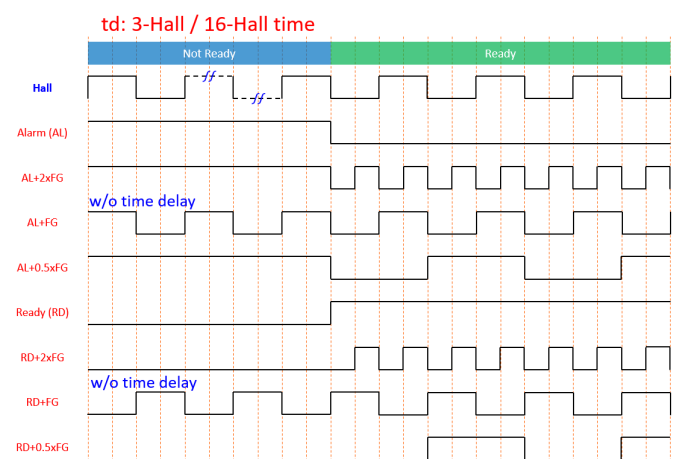


Fig.1

## PWM Output Drive

The IC controls the switching of the H-bridge MOSFETs to minimize speed variation and improve system efficiency.

When the rotor's south magnetic pole (S) approaches the Hall sensor, the internal Hall sensor output goes high. When the rotor's north magnetic pole (N) approaches, the Hall sensor output goes low. Based on the Hall sensor signal, the IC performs soft-on and soft-off switching transitions to maintain smooth current flow and reduce fan vibration.

## Rotor Lock Protection

The iT8500E monitors the internal Hall sensor signal and outputs a rotor-lock indication through the FG pin.

If no Hall signal edge transition is detected within the programmable detection period of 0.25 s or 0.5 s, the low-side MOSFETs of the H-bridge are turned on.

After a programmable lock-retry interval of 0 s, 1.5 s, 3 s, or 6 s, the IC automatically attempts to restart the motor.

The FG pin resumes output only after 3 or 16 Hall signal edges have been detected following recovery from the rotor-lock condition. A delay is introduced in the FG/RD output when the frequency multiplier is set to 0.5× or 2.0×, while the 1.0× setting provides real-time output.

## Over-Current Protection (OCP)

The iT8500E protects against internal overload and short-circuit conditions by monitoring the current flowing through each MOSFET.

If the current through any MOSFET exceeds the over-current protection (OCP) threshold of 1.65 A or twice the configured current-limit setting (programmable) for longer than the 2  $\mu$ s blanking time, the corresponding MOSFET is

turned off immediately. After the programmable lock-retry interval expires, the H-bridge is automatically re-enabled.

The above parameters are configurable through the GUI.

## Overload Current Limit

During normal operation, the current flowing through the high-side MOSFET (HS-FET) of the H-bridge is continuously monitored.

If the HS-FET current exceeds the threshold configured by the SUCL register bits for longer than the approximately 3  $\mu$ s blanking time, the HS-FET is turned off immediately. The HS-FET resumes normal switching operation in the next PWM switching cycle.

The current-limit threshold is programmable from 0.10 A to 1.65 A in 0.05 A increments. If no configuration is applied, the default current-limit threshold is 0.80 A.

The above parameters are configurable through the GUI.

## Over-Voltage Protection (OVP)

If VCC exceeds the over-voltage protection (OVP) threshold of 24 V, all four H-bridge MOSFETs are turned off. The IC remains in the protection state until VCC falls below 23 V, at which point normal operation resumes automatically. The OVP timing diagram is shown in Figure 2.

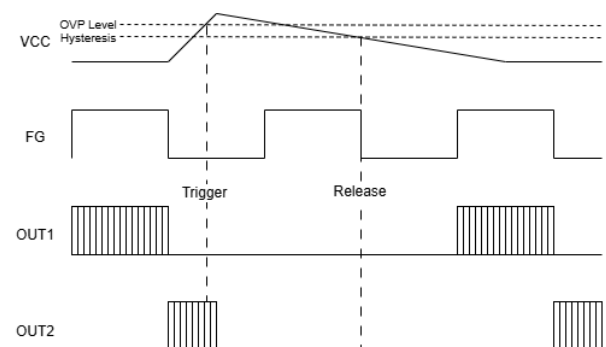


Fig.2

### Thermal Shutdown Detection (TSD)

Thermal monitoring is integrated into the iT8500E. Two TSD operating modes are available: Error Mode and Alarm Mode.

#### TSD Alarm Mode

If the internal junction temperature exceeds the Alarm threshold of 100°C or 125°C (programmable), the output duty cycle of the switching half-bridge is limited to 50% of the target duty cycle. Once the junction temperature falls below the Alarm recovery temperature of 75°C or 100°C, normal operation resumes automatically.

#### TSD Error Mode

If the internal junction temperature exceeds the Error threshold of 150°C or 175°C (programmable), the MOSFETs of the switching half-bridge are turned off. Once the junction temperature falls below the Error recovery temperature of 125°C or 150°C, normal operation resumes automatically.

### Power Saving Mode

After VCC exceeds the UVLO rising threshold, if the PWM pin remains low for more than 10 ms, the IC automatically enters Power Saving Mode to reduce power consumption.

The IC exits Standby Mode when a valid PWM input signal is present for at least 10 ms, or after a power-on reset caused by cycling the supply voltage.

The standby-mode timing diagram is shown in Figure 3.

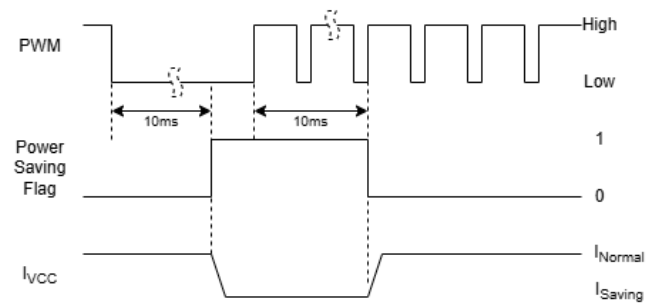
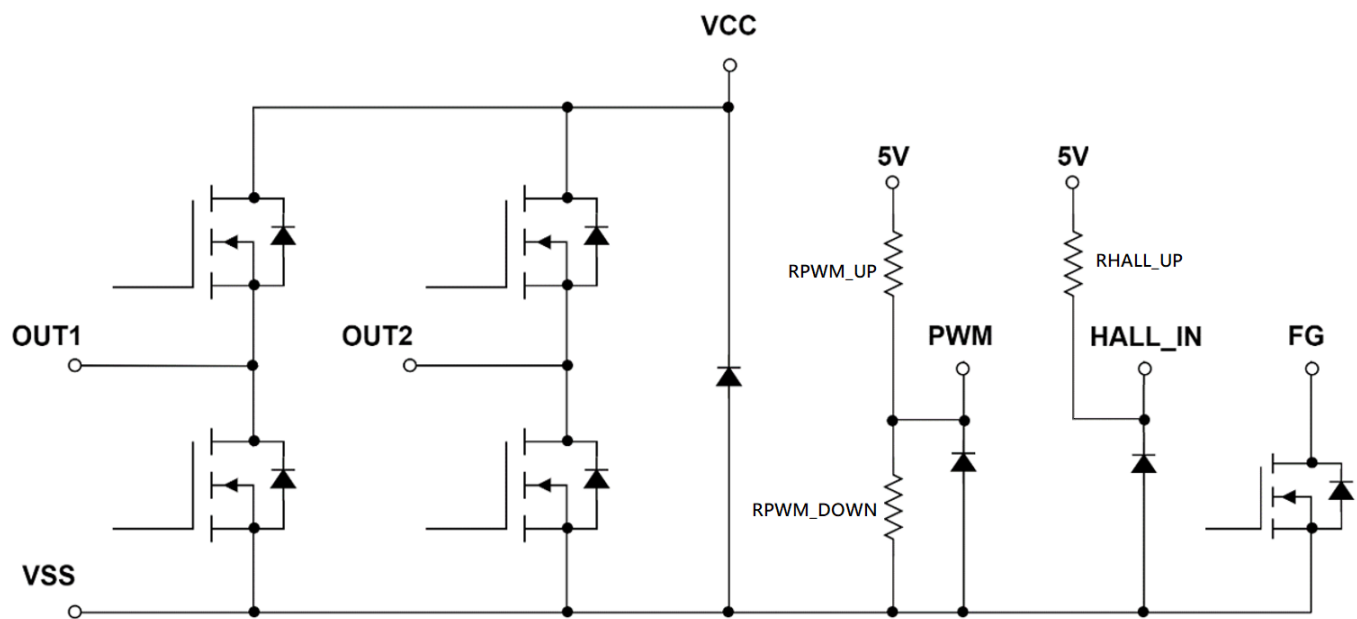


Fig.3

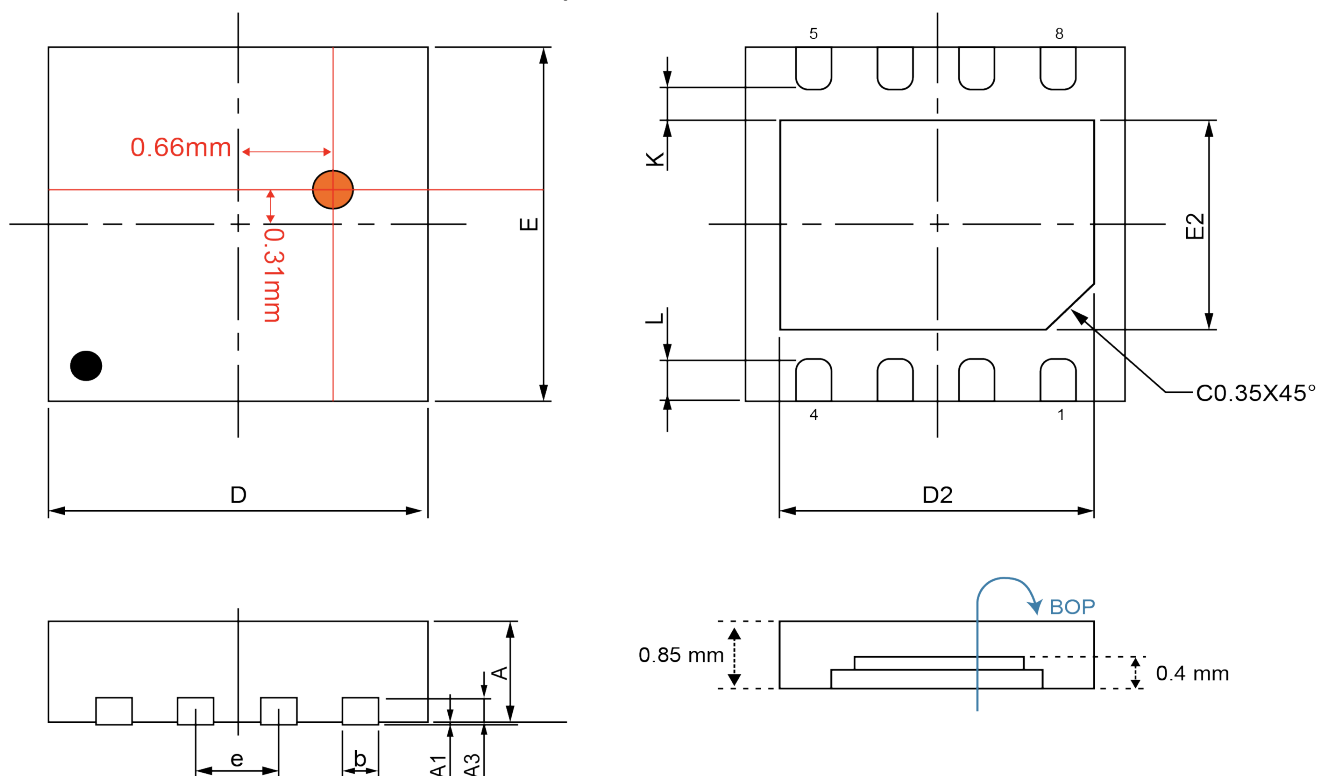
## 10. I/O Equivalent Circuit

### ESD Protection



## 11. Package Information

● : Hall position



| SYMBOL | Dimension in mm |      |      |
|--------|-----------------|------|------|
|        | MIN.            | NOM. | MAX. |
| A      | 0.70            | 0.85 | 0.90 |
| A1     | 0.00            | 0.02 | 0.05 |
| A3     | 0.203 REF       |      |      |
| D      | 2.90            | 3.00 | 3.10 |
| E      | 2.90            | 3.00 | 3.10 |
| e      | 0.55            | 0.65 | 0.75 |
| K      | 0.20            | 0.30 | 0.40 |
| D2     | 1.95            | 2.50 | 2.55 |
| E2     | 1.50            | 1.80 | 1.85 |
| L      | 0.30            | 0.40 | 0.50 |
| b      | 0.25            | 0.30 | 0.40 |

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